

Amendments to the Specification

Change paragraph 0029, as follows:

**[0029]** A ~~rollers~~ roller is arranged at downstream of the photosensitive drum 34 and in the vicinity of the separation charging device 47, and an endless conveyor belt 50 is placed around the roller. The endless conveyor belt 50 is extended between the roller and a roller arranged in the vicinity of a fixing device 51 and including heat rollers or the like for heating the toner image formed on the sheet for fixing. A pair of ejection rollers 45 is arranged at downstream of the fixing device 51 for discharging the sheet with the image formed thereon from the image forming unit 32.

Change paragraph 0040, as follows:

**[0040]** When the insert sheet is fed from the sheet feeding tray 29, the sheet determining means 27 shown in Fig. 1 determines the sheet. The reading process at the image reading means 25 is skipped, and the insert sheet is discharged onto the sheet stack aligning unit 46. After the manuscript sheets and insert sheets on the sheet feeding tray 29 are fed, the copy sheets with the images formed by the image forming unit 32 are successively loaded on the sheet stack aligning unit 46. After the sheet stack aligning unit 46 aligns the edges of the sheets, or ~~an~~ a process such as stapling or the like is performed, the sheets are discharged onto the stack tray 31.